A Series

CARTRIDGE FILTER HOUSINGS

Carbon or Stainless Steel construction with a wide range of features and options

INTRODUCTION

All Jonell Systems A series (formerly Nowata) cartridge filter housings are designed for efficient liquidfiltration and can be customized with a wide range of features and options. Flexibility in the exact design of your filter is an important advantage of our filter housings. We will help you design a filter to fit the exact configuration and needs of your operating environment. The housing's robust construction gives extended life in the toughest conditions. The epoxy coated AS Series option has been the industry standard for produced water and brine filtration for many years.

These filter housings provide operators with highly efficient liquid filtration, matched to their specific operating requirements. Flow rates, operating pressures and temperatures, plus the fluid being filtered are all taken into consideration when selecting the right filter for the job.

A series cartridge filter housings can be designed for many working pressures, flow rates, number of cartridges, mounting hardware, connection location, ASME code construction and more. These choices allow us to create a filtration system that is matched to your exact operating conditions.

Note: some customization may change the model number designation to B, D or F series.

FEATURES

- Sizes from 4 to 81 cartridges
- 200 to 1440 psi working pressure
- Aqueous flow rates to 648 gpm
- · Bolted closure for safe, fast cartridge replacement
- Multiple O-ring closure seals available
- ASME code construction available

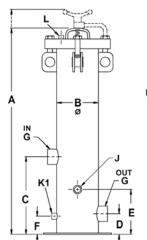
HOUSING MATERIAL CHOICES

- Standard carbon steel construction
- Carbon steel with stainless steel trim & epoxy lining
- Stainless steel wetted construction





DIMENSIONAL INFORMATION



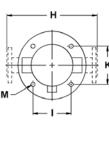
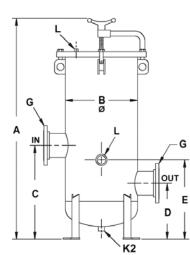


FIG.1 Housings that are 12% inches and smaller, outside diameter, utilize a round base plate



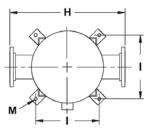


FIG.2

Housings that are over 12% inches, outside diameter, feature support legs.

Model	Max. Pressure (psi)	No. of Cartridges	No. of Cartridges posts	Weight (lbs)	А	В	С	D	E	F	G	J	К
A4 AS4 U4	200 300 740 1440	4	2	160 164 172 216	34 34 39 39	6 ⁵ ⁄8	12	41/4 41/4 41/2 43/4	8 8 81⁄4 81⁄2	31⁄4 31⁄4 31⁄4 33⁄4	2	14 ⁵ / ₈ 16 ⁵ / ₈ 16 ⁵ / ₈ 16 ⁵ / ₈	6½
A6 AS6 U6	200 300 740 1440	6	2	190 194 202 248	45 45 49 49	65⁄8	12	41/4 41/4 41/2 43/4	8 8 81⁄4 81⁄2	31⁄4 31⁄4 31⁄4 33⁄4	2	14 ⁵ /8 16 ⁵ /8 16 ⁵ /8 16 ⁵ /8	6½
A8 AS8 U8	200 300 740 1440	8	4	190 212 266 344	36 36 41 41	85/8	16	4¼ 5 5½ 5½	8 9½ 10 10	31⁄4 31⁄4 31⁄2 4	2	16 ⁵ /8 18 ⁵ /8 18 ⁵ /8 18 ⁵ /8	71⁄8
A12 AS12 U12	200 300 740 1440	12	4	220 242 290 390	47 47 51 51	8 ⁵ / ₈	16	5 5 5½ 5¾	91/2 91/2 91/2 91/2 91/2	31⁄4 31⁄4 31⁄2 4	3	16 ⁵ / ₈ 18 ⁵ / ₈ 18 ⁵ / ₈ 18 ⁵ / ₈	71/8
A21 AS21 U21	200 300 740 1440	21	7	280 340 422 650	51 51 53 53	105⁄8	16	5 5 5½ 6¼	10 10 10½ 10½	31⁄4 31⁄4 33⁄4 41⁄4	3	18¾ 20¾ 20¾ 20¾	9³⁄8
A30 AS30 U30	200 300 740 1440	30	10	380 430 645 890	52 52 53 57	125⁄8	18	6 6 7	11½ 11½ 11½ 12½	31/4 33/4 4 41/2	4	24¾ 24¾ 24¾ 24¾ 24¾	11½
A48 AS48 U48	200 300 740 1440	48	16	510 570 959 1300	64 66 70 70	16	27½ 27½ 27½ 28½	17¼ 17¼ 17¼ 18½	22¾ 22¾ 23 22¾	N/A	4	28 28 28 28	14¾
A60 AS60 U60	200 300 740 1440	60	20	700 810 1338 1480	70 70 70 70	18	29½ 29½ 29½ 29½	18½ 19 19 19	25½ 25½ 25½ 25½	N/A	6	30 30 30 30	16¼
A81 AS81 U81	200 300 740 1440	81	27	850 1006 1620 2000	67 70 70 74	20	29½ 29½ 30½ 32½	18½ 19 19 20	25½ 25½ 25½ 27½	N/A	6	32 32 32 32	175/8

Dimensions in inches unless otherwise noted. Specifications are for reference only and subject to change without notice.

NOTES: A = Overall height, also see (4)

- B = Vessel outside diameter
- C = Height to inlet centerline
- D = Height to output centerline
- E = Height to upper chamber drain centerline
- F = Height to vessel drain centerline (FIG. 1 only)
- G = Inlet & Outlet connection size, 2" and 3" internal pipe thread standard;
 - 4" and 6" RF ANSI Flanges standard
- H = Flanged connection face to face-inlet & outlet

I = Mounting hole spacing

- J = Internal pipe thread upper chamber drain size
- (FIG. 1 only: Under 9" O.D. = 1", Over 9" O.D = 2")
- K1 = Internal pipe thread vessel drain size (1/2")
- K2 = Internal pipe thread vessel drain size (1")
- L = Internal pipe thread vent size
- M = Mounting holes (4 each) diameter (7/8")

1 = Shown are the first few characters of part numbers

2 = Maximum allowable non-shock pressure

3 = Number of 9-3/4" or 10" length cartridges, single length equivalents

4 = Davit arm provided as standard on all models except the 200 and 300 psi models in the 4, 6, 8 and 12 cartridge sizes



STANDARD CONSTRUCTION NOTES

Standard A Series Construction

A series models are designed for applications involving fresh water and non-corrosive fluids.

They are constructed of all welded carbon steel with internal cartridge supports and retainers of Brass. Larger models come standard with closure lifting davits for easy cartridge removal. 3" or smaller inlet and outlet connections are FNPT internal pipe thread. The 4" and larger sizes are provided with ANSI flanges.

Internal pipe threaded vessel drain, backwash drain and vent are standard, with the size depending on vessel diameter.

U Series Construction Feature

The U series feature is designed for applications requiring the increased corrosion resistance and fluid compatibility of stainless steel. All wetted surfaces, including the cartridge supports and the retainers, are 316 stainless steel. The top closure is constructed of high-strength carbon steel, with a stainless steel liner plate.

S Series Construction Feature

The S feature provides epoxy lined carbon steel construction, with 316 stainless steel in the uncoated area of the closure o-ring seal.

Internal pipe thread, vent and drain connections are also made of 316 stainless steel. Brass internal cartridge fittings are furnished as standard, other materials are available. Although exposed areas are made of 316 stainless steel, all wetted carbon steel surfaces are coated with epoxy. Care should be taken to use the S feature housings with fluids that do not vigorously attack plain steel.

Standard Construction for Glycol Filtration

A series models are especially suited for removing solids from triethylene glycol in natural gas dehydrators. Since Brass cannot be used with glycol, plated carbon steel internals are required. Solids in the glycol stream can damage pumps and plug spray nozzles. Most applications require filtration in the 25 to 50 micron range, to provide the protection needed.

Working Pressure Ranges

A series housings are available in the following maximum allowable non-shock working pressure ratings: 200 psi, 300 psi, 740 psi, and 1440 psi.

OPTIONAL CONSTRUCTION NOTES

Seal Material

The standard Buna o-ring operates at up to 250 °F. Viton seals are available for up to 450 °F service. Other o-ring materials, such at Teflon encapsulated silicone, and ethylene propylene are also available.

Connections

Customized inlet and outlet connection sizes and locations are available on all filter housings. All units are available with optional external pipe thread connections or ANSI flanges. Internal pipe threaded drains and vent are provided as standard. Connections are also available in flanged or external pipe thread type, or in non-standard sizes. Special purpose connections, such as relief valve fittings and pressure taps, are also available. Non-standard connections location, unusual mounting heights or dimensions are also available.

Internal Materials

Standard brass and optional plated carbon steel internals are stocked at the factory. 316 stainless steel is standard for the U series and optional on the A series.

Horizontal Housings

Our rigid cartridge support and seal system is ideally suited for the horizontal configuration of the A series housings. This is especially important when overhead clearance, or other unique operating considerations preclude the usual vertical installation of the housings.

Extra Length Housings and Cartridges

When extra dirt holding capacity is needed, an extra length housing can be built to hold our 40" length cartridges. This offers the advantage of a 33% increase in cartridge life, for little extra cost.

ASME Code Construction

A series filters are designed in accordance with the Pressure Vessel Code of the American Society of Mechanical Engineers. When required, each unit can be stamped with the appropriate ASME code denoting fabrication and testing performed by specific procedures.

Accessories

Several items are available to monitor or control filter operation. Ask us about accessory features for your filtration system.



OPTIONAL CORRISION RESISTANT EPOXY COATING

Longer Life, Lower Cost

The cost of filtering corrosive fluids can be reduced with the AS option for the A series cartridge filter housings. Filtering saltwater and other corrosive fluids has been a problem for operators and engineers.

The only choices were between carbon steel vessels with limited life or with expensive all stainless filters. The AS option for the A series filter housing designates construction materials for use in filtering corrosive fluids by utilizing a combination of stainless trim and epoxy lined carbon steel. This design offers the benefit of longer vessel life at a much lower cost than all stainless steel construction.

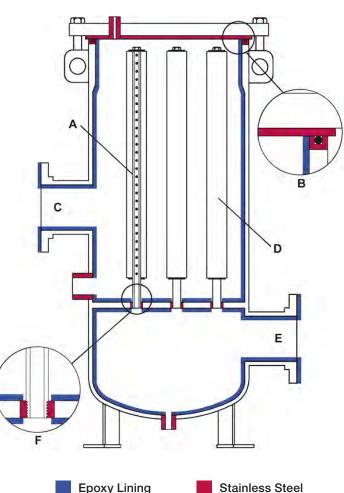
Corrosion Resistand Epoxy Lining

The A series housing becomes an AS series when the Epoxy Coating is used. Each of the critical areas in the AS filter housings, including the cartridge post receptacles, dirty chamber drain, vent and clean chamber drains, are made of stainless steel. The o-ring seal area is stainless, as well as the wetted area of the closure. The filter is then completely lined with 10-20 mils of heat cured epoxy, which results in all wetted areas being either epoxy lined or stainless steel.

The following diagram shows the wetted areas of the housing in either stainless steel or with the epoxy coating.

Features of the "AS" Epoxy Option

- Stainless steel used for critical o-ring seal area
- Wetted surface of closure is stainless steel
- Small threaded fittings throughout vessel are stainless
- Heat cured, powdered Epoxy Lining
- Stainless steel threaded cartridge post receptacle
- Standard brass cartridge posts

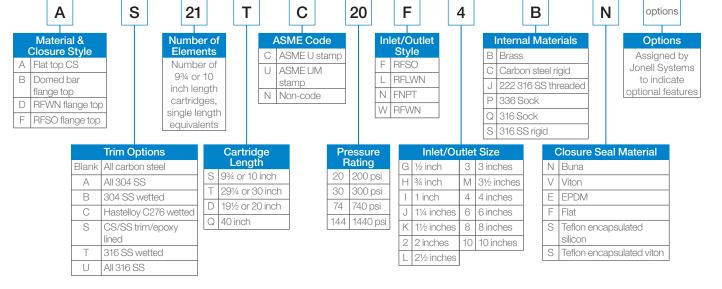


NOTES: A = Cartridge post

C = Inlet

B = Closure seal

D = Cartridge E = Outlet F = Threaded post receptacle



JONELL SYSTEMS" Filtration Group



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TYPICAL MODEL NUMBER